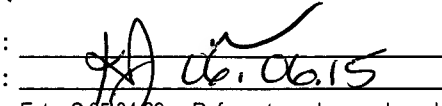
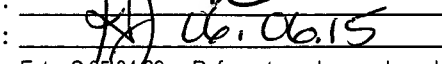


Date: Thursday, 6/15/2006 1:41:18 PM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : BUSHING
<b>Job Number</b> : 27555	
<b>Estimate Number</b> : 10167	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2526
<b>This Issue</b> : 6/15/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2526 REV A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 6/30/2006
<b>Checked &amp; Approved By</b> : 	<b>Qty</b> : 28 <b>Um</b> : Each
<b>Comment</b> : Est C 05/04/29 Reformat; made on cobra KJ/RF	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M303R0500	303 Round Bar 0.500"
-----	-----------	----------------------



*1395*  
~~ANSUR 500~~  
~~TOTAL 3.946~~



**Comment:** Qty.: 0.1465 f(s)/Unit Total: 2.9295 f(s)

*6061-16 Round Bar 1.5"*

Machine as per Folio FA257 and Dwg D2526

Material: AISI 303 Round Bar Ø0.500"

(M303R0.500) Identify for D2526

*drawing calls for 304/316 SS*

*M16353*

Batch: ~~M16353~~

*Batch not there*

*06/07/25*

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
-----	----------	--------------------------



**Comment:** HARDINGE CNC LATHE SMALL

1-Turn Blank as per Dwg D2526

2-Deburr

*06/07/26*

*28*

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

*06/07/26*

*28*

4.0	QC8	SECOND CHECK
-----	-----	--------------



**Comment:** SECOND CHECK

*06/07/27*

*x28*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: *5747*

*06/17/27*

*(28)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/09/01

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Date: Thursday, 6/15/2006 1:41:18 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 27555

Part Number: D2526

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(28)

Comment: DOCUMENT CONTROL  
Inspection Level 21

LS 06/09/01

Job Completion



U0609.01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

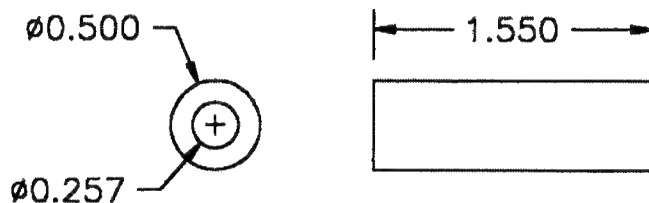
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>KE</i>	D2526	SHEET 1 OF 1
DATE	TITLE	SCALE	
95.12.22	BUSHING	1:1	

RELEASED  
99.09.30 KE



MATERIAL: 304/316 SS

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NO. 27555

